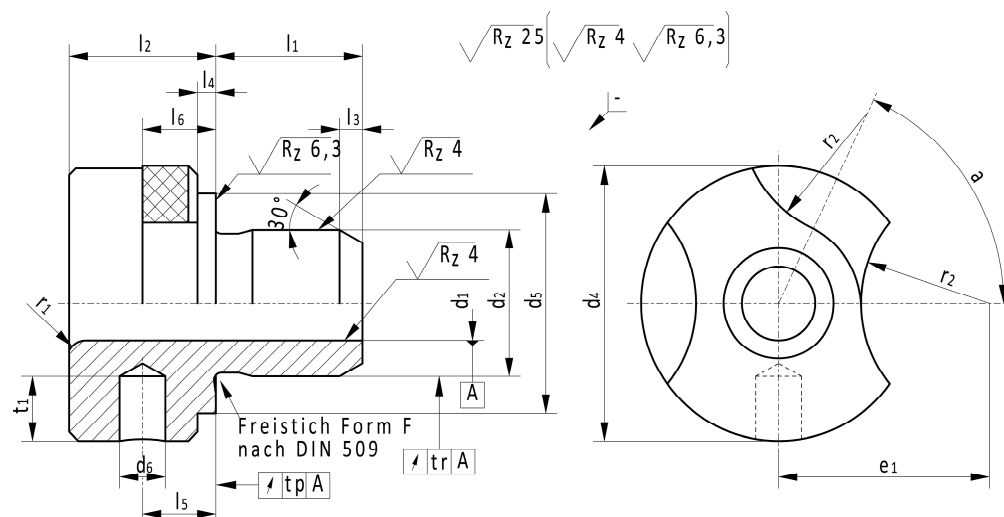


DIN 173 K/L Steckbohrbüchsen



| d1 - F7 | | Abstufung | d2 m6 | l1 | | | d4 | d5 0 -0,25 | d6 H7 | l2 | l3 |
|---------|------|--|----------|------|--------|------|----|------------------|----------|----|------|
| über | bis | | | kurz | mittel | lang | | | | | |
| 1,0 | 4,0 | Bohrung d1 gestuft < 15 mm, 0,1 mm und 0,25 mm > 15 mm, vorzugsweise 0,5 mm Abstufungen in 0,01 mm Schritten auf Anfrage | 8 | 10 | 16 | - | 15 | 12 | 2,5 | 8 | 1,25 |
| 4,0 | 6,0 | | 10 | 12 | 20 | 25 | 18 | 15 | | | |
| 6,0 | 8,0 | | 12 | 16 | 28 | 36 | 22 | 18 | 3 | 10 | 1,5 |
| 8,0 | 10,0 | | 15 | | | | 26 | 22 | | | |
| 10,0 | 12,0 | | 18 | | | | 30 | 26 | | | |
| 12,0 | 15,0 | | 22 | 20 | 36 | 45 | 34 | 30 | 5 | 12 | 2,5 |
| 15,0 | 18,0 | | 26 | | | | 39 | 35 | | | |
| 18,0 | 22,0 | | 30 | | | | 46 | 42 | | | |
| 22,0 | 26,0 | | 35 | 25 | 45 | 56 | 52 | 46 | 6 | | |
| 26,0 | 30,0 | | 42 | 30 | 56 | 67 | 59 | 53 | | | |

| d1 - F7 | | r4 0 -0,25 | l5 | r6 0 -0,2 | e1 | r1 | r2 +0,5 -0,2 | a | t1 | tr | tp |
|---------|------|------------------|------|-----------------|------|-----|--------------------|-----|----|------|-------|
| über | bis | | | | | | | | | | |
| 1,0 | 4,0 | 1 | 4,25 | 3 | 11,5 | 1,5 | 7 | 65° | 4 | 0,02 | 0,005 |
| 4,0 | 6,0 | | | | 13,0 | | | | | | |
| 6,0 | 8,0 | | | | 16,5 | | | | | | |
| 8,0 | 10,0 | | 6 | 4 | 18,0 | 2 | 8,5 | 60° | 5 | | |
| 10,0 | 12,0 | | | | 20,0 | | | 6 | | | |
| 12,0 | 15,0 | | | | 23,5 | | | 7 | | | |
| 15,0 | 18,0 | | | | 26,0 | | | 8 | | | |
| 18,0 | 22,0 | | 7 | 5,5 | 29,5 | 3 | 10,5 | 35° | 9 | 0,04 | 0,008 |
| 22,0 | 26,0 | | | | 32,5 | | | 10 | | | |
| 26,0 | 30,0 | | | | 36,0 | | | 10 | | | |

Werkstoff: 100 Cr6 oder ähnlich
 Härte: 740 + 80 HV (62 ± 2 HRC) durchgehärtet
 Bestellbeispiel: DIN 173 K/L d1 x l1, DIN 173 K/L 8,0 x 20