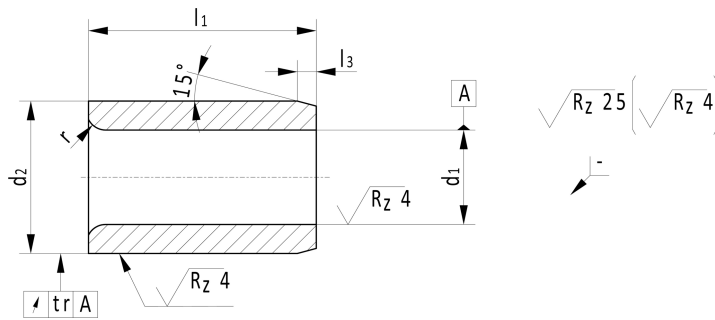


DIN 179 A Drill jig bushing



d1 - F7		Steps	l1			d2 n6	l3	r	tr
over	up to		short	medium	long				
0,30	1,00	Diameter d1 smaller than 15 mm, 0,1 mm and 0,25 mm, Diameter d1 bigger than 15 mm, 0,5 mm Steps in 0,01 mm on request	6	9	-	3	1	1	0,01
1,01	1,80					4			
1,81	2,60					5			
2,61	3,30		6						
3,31	4,00		7						
4,01	5,00		8						
5,01	6,00		10	16	20	10	1,25	1,5	0,02
6,01	8,00					12			
8,01	10,00					15			
10,01	12,00		12	20	25	18	1,5	2	
12,01	15,00					22			
15,01	18,00					26			
18,01	22,00		20	36	45	30	2,5	3	
22,01	26,00					35			
26,01	30,00					42			
30,01	35,00		25	45	56	48	3	3,5	0,04
35,01	42,00					55			
42,01	48,00					62			
48,01	55,00	70							
55,01	63,00	78							
63,01	70,00	85							
70,01	78,00	35	67	78	95	4			
78,01	85,00				105				
85,01	95,00				115				
95,01	105,00	125							

Material: 100 Cr6 or equivalent
 Hardness: 740 + 80 HV (62 ± 2 HRC) hardened through
 Option: Form B / VSM
 Order example: DIN 179 A d1 x l1, DIN 179 A 10,5 x12