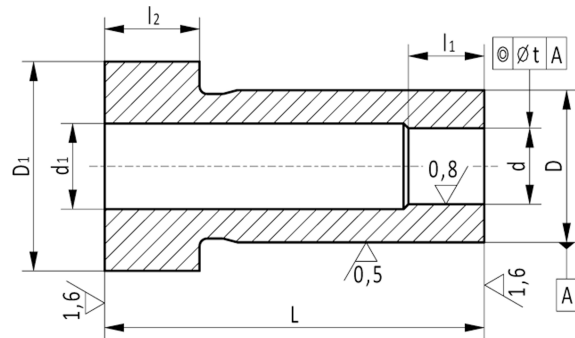


Form A without flange



Form B with flange

d +0,02 0		Steps	D		d1 max.	D1 0 -0,25	L +0,5 0			l1		l2 +0,25 0	t	
			Form A n5	Form B m5			20	25	32	min.	max.			
over	up to	0,1	5		2,8	8	x			2	-	5	0,01	
1,0	2,4		6		3,5	9	x	x		3				
1,6	3,0		8		4,0	11	x	x	x	4				
2,0	3,5		10		5,8	13	x	x	x	5	8			
2,5	5,0		13		8,0	16	x	x	x					
4,0	7,0		16		9,5	19	x	x	x	8	20			
6,0	9,0		20		12,0	23	x	x	x					
8,0	11,0		25		17,3	28	x	x	x					
10,7	16,0		0,5	32		20,7	35	x	x	x	8			20
15,0	20,0			40		27,7	43		x	x				
19,0	27,0	50			37,0	53			x					
26,0	36,0													

Material: HWS = Allied cold work steel with 5% to 12% Cr
 Hardness: 680 + 100 HV (60±2 HRC) hardened through
 Order example: ISO 8977 - A d x L x l1, ISO 8977 - A 4 x 20 x 4