

Special components

Our commitment to quality is your added value

Special components according to your specifications are a major part of the services we offer. We employ a highly qualified team to satisfy the strict requirements of our customers. Our state-of-the-art machinery includes high-precision turning and grinding machines. Our effective management system is a guarantee for superior quality.

D = Dimension [mm] / M = Material



Matrix bolt D: Ø 10 x 87 / M: 1.3505 Turned milled contour, hardened and grinded, length-tolerance 0.02.



Electrode D: M3 x 25 / M: Hastelloy C-22 Completely turned of Hastelloy C-22.



Electrode head D: Ø 5 x 7 / M: Hastelloy C-276 Turned of Hastelloy C-276, Internal-thread milled M2.



Center bushing D: Ø 32.5 x 32.3 / M: 1.3505 Hardened to 46 - 48 HRC, grinded.



Bushing D: \emptyset 32 x 60 / M: 1.2083 Turned, hardened to 50 – 52 HRC, outside grinded +/-0.005.